

# **Ay50 Katana Repair Manual**

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AND AY50S CYLINDER + PISTON +  
PISTON RING Unit: mm ITEM  
STANDARD LIMIT Piston to cylinder  
clearance 0.06 - 0.07 0.120  
Cylinder bore 41.005 - 41.020  
41.075 Measure at 20 mm from the  
top surface Piston diam. SUZUKI  
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